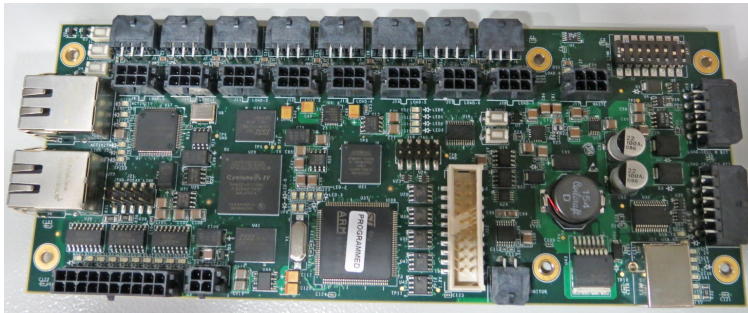




## Replacing a Spider Board

CSR Level:	CSR B
Part Number:	CX257-00320
Part Name:	PROGRAMMED SPIDER TSABAR IFEC
Frequency:	as needed
Document ID:	c05942227
Revision:	Draft 1
Date:	11-March-2018



Required personnel:	1
Required time:	10 minutes
Required tools:	Phillips screwdriver

**Caution:**

It is strongly recommended to wear an antistatic wrist strap to prevent electrostatic damage to sensitive electronic components.

**Important:**

Make sure to comply with all relevant federal, state, and local regulations when disposing of replaced parts.

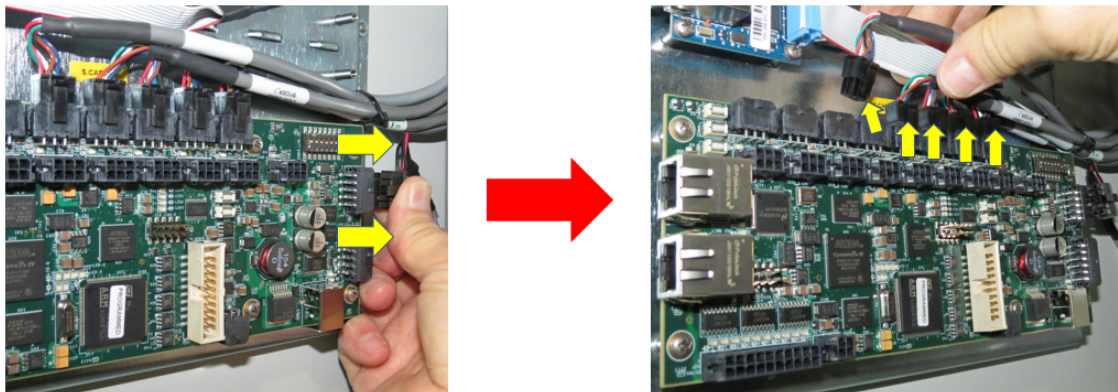
## Procedure

1. Turn off power to the IFEC.
2. Open the IFEC door. The Spider boards are mounted on the left wall of the cabinet.

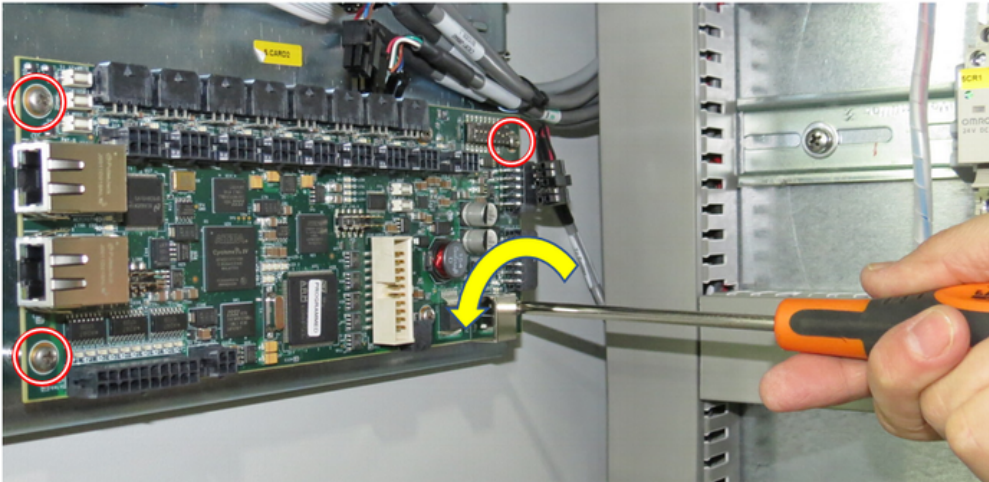


1	Spider boards
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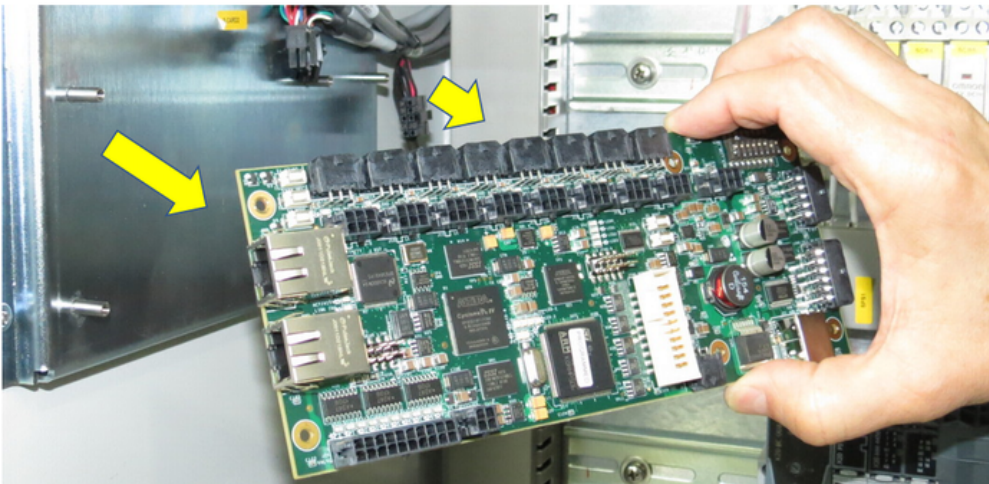
3. Disconnect the cables from the Spider board to be replaced.



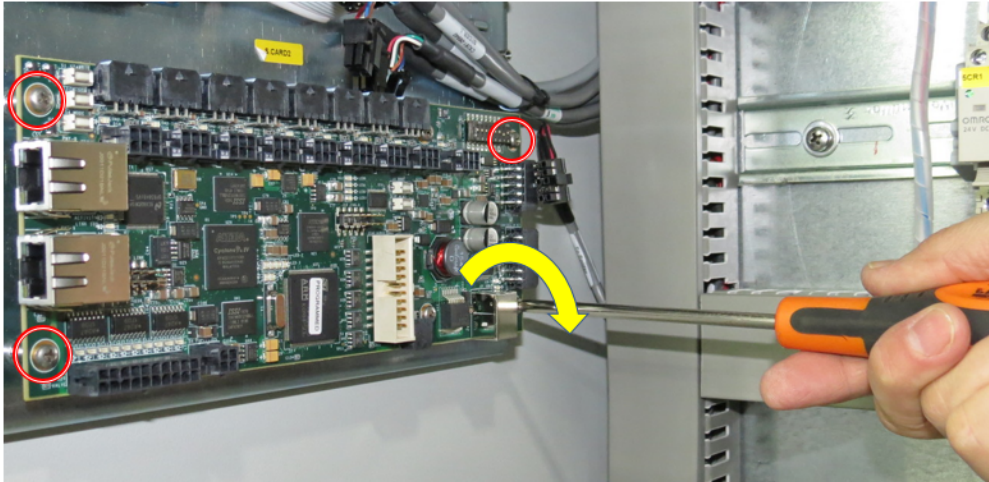
4. Use a Phillips screwdriver to remove the four screws that secure the Spider board to its base.



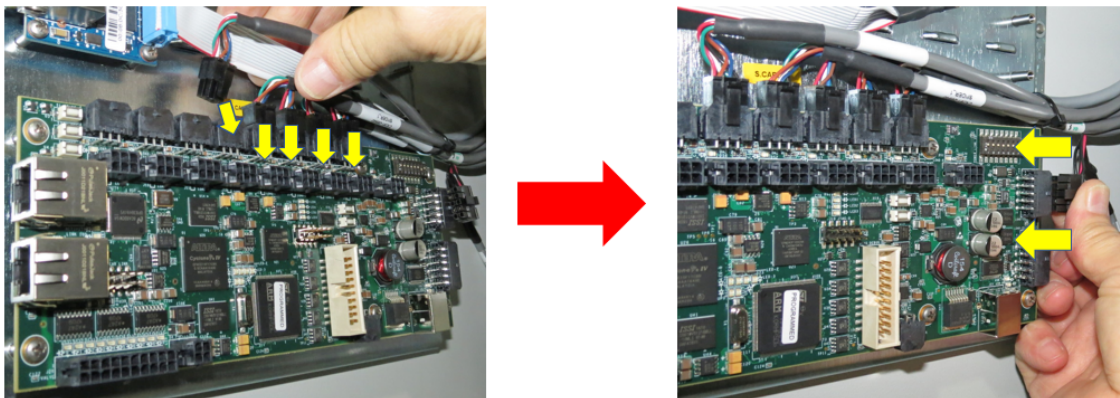
5. Remove the Spider board from the IFEC.



6. Install the new Spider board and secure it with the four screws removed the old board.



7. Reconnect the cables to the connectors on the board. Make sure to connect each cable to the correct connector.



8. Close the IFEC door.
9. Restore power to the IFEC.