



## Replacing the Gripper Suction Cups

CSR Level:	CSR B
Part Number:	CX241-42970
Part Name:	GRIPPER SUCTION CUP
Frequency:	as needed
Document ID:	c05942232
Revision:	Draft 1
Date:	26-March-2018



Required personnel:	1
Required time:	5 minutes
Required tools:	Allen wrench

**Important:**

Make sure to comply with all relevant federal, state, and local regulations when disposing of replaced parts.

## Procedure

1. Use the feeder control panel to lower the feeder lift to the floor.

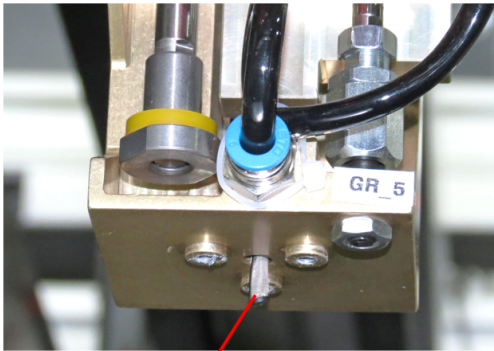


1	Lower lift button
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2. Manually move the gripper into position as close to the feeder lift as possible.
3. Using an Allen wrench, remove the three screws from the suction cup.



4. Carefully remove the suction cup from the gripper. Make sure that the last-chance filter remains in place.



1	Last-chance filter
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5. Attach the new suction cup to the gripper using the screws removed previously.